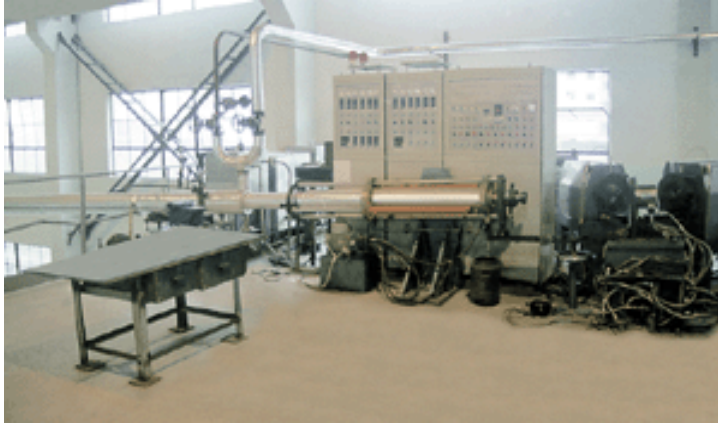




Extrusion Line

Continuous Vulcanization Line for Rubber Cable

The line is used for making rubber cables of single-layer, double-layer, color-strip layer and paralleled layers.



Hong Kong

Shanghai

TECHNICAL SPECIFICATION

Type	90/65	120
Description		
Core wire	0.5~8mm ²	1.15~18mm ²
Max. extruding diameter	Ø16mm	Ø20mm
Max. line speed	180m/min	100m/min
Vulcanization pipe length (m)	130m	90m
Pay-off bobbin	Ø500~Ø600cone-type payoff Ø630~Ø1600shaft-less payoff	
Take-up bobbin	Ø630~Ø1600	

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Extrusion Line

Triple-layer Co-extrusion Dry-cure CCV line

The product-line is designed for continuous manufacturing 6-3KV or 10-110KV XLPE insulated power cable.



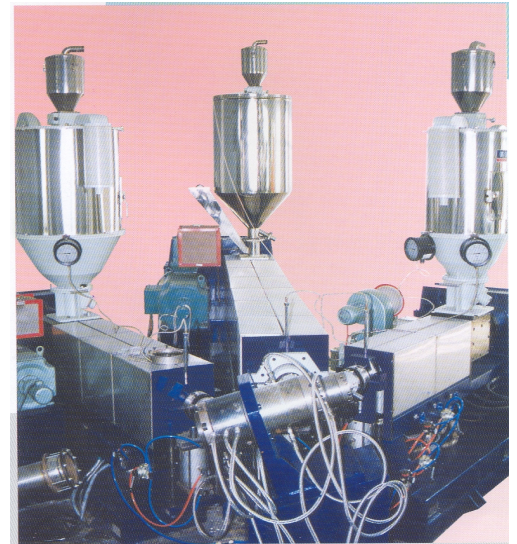
Hong Kong

Shanghai

Chengdu

Tianjin

Type	6~35KV catenary extrusion line	10~100KV half catenary extrusion line	10~100KV catenary extrusion line
Item			
Manufacture Scope	Cu35-630mm ² Al50-800mm ²	Cu50-630mm ² Al50-800mm ²	Cu50-630mm ² Al50-800mm ²
Voltage Class	6-35KV XLPE	10-110KV XLPE	6-35KV/110KV XLPE
Caterpillar Parameter	30KN	40KN rotating 20KN	40KN rotating
CV-tuble Parameter	Length:154m Ø219 Ø159	Length:154m Ø219 Ø159	Length:154m Ø219 Ø219



Triple-Layer Extruder

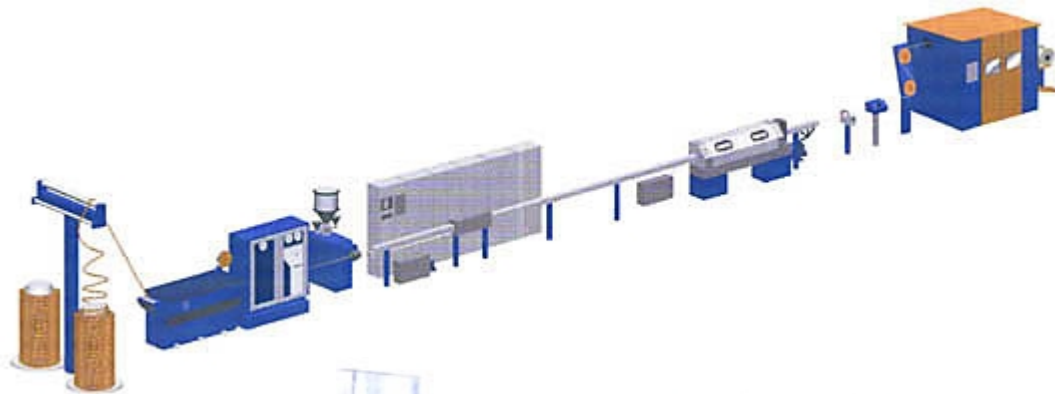




Extrusion Line

High-speed Tandem Line

The high-speed insulation series production line is used for producing the high performance cable

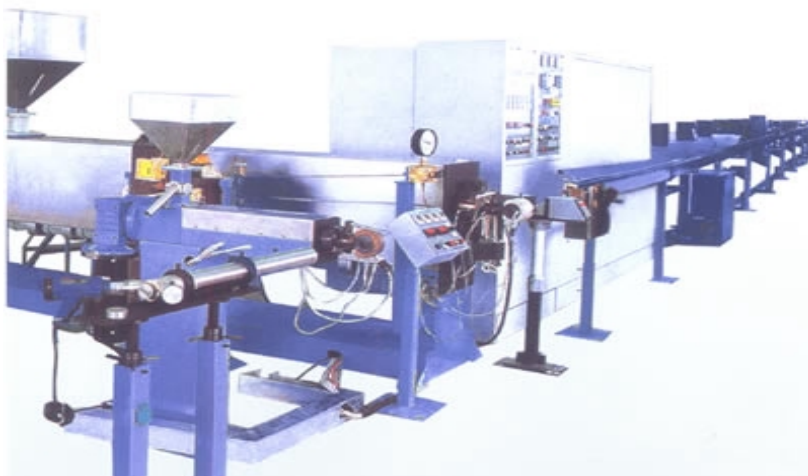


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TECHINCAL SPECIFICATION

Description	Specification
Max. inlet diameter	Ø 3.2mm
Outlet diameter range	Ø 0.32~0.9mm
Max. mechanical speed	1800m/min
Fit in with insulation materials	PE
Capture wire coefficient	95%
Conductor extensibility	18~25%
Insulator thickness	0.15~0.4mm
Insulator outer diameter error	±0.005mm
Insulator identical center coefficient	95%
Working direction	Left/Right
Total installed power	197KVA



Extruder

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Extrusion Line

High-speed Insulation Line

This line is used for producing PVC, PE insulation wire. It can also extrude the LDSB material. The whole process PLC controlling ensures to improve the efficiency and production quality.



INSULATION LINE SPECIFICATION

Diameter of screw	φ40mm	φ50mm	φ60mm	φ70mm
Screw L/D ratio	25: 1	25: 1	25: 1	25: 1
Screw rotation speed	10-110RP M	10-110RP M	10-110RP M	10-110RP M
Extrusion Output	35kg	60kg	90kg	140kg
Main power	15HP	15HP	25HP	30HP



SHEATH LINE SPECIFICATION

Diameter of screw	φ60mm	φ70mm	φ80mm	φ90mm
Screw L/D ratio	25: 1	25: 1	25: 1	25: 1
Screw rotation speed	10-110RP M	10-110RP M	10-110RP M	10-110RP M
Extrusion Output	90kg	140kg	180kg	280kg
Main power	25HP	30HP	40HP	50HP



150 Sheath Extruder

